

In the Claims:

Please amend the claims as follows:

Sub D17
 14. (Twice Amended) A method for making microcomponents exhibiting microreliefs of an optical quality, comprising:

C1
 8
 -making a microrelief for each microcomponent by mechanical machining of the substrate, the mechanical machining comprising moving at ^aleast one tool translationally and parallel to the substrate, [the mechanical machining not carried out through the thickness of the substrate;] and

- cutting out the microcomponents in the substrate such that the individual microcomponents or groups of microcomponents are separated from each other.

C1
 C/2
 16. (Twice Amended) A method according to Claim 14, wherein making a microrelief is performed to an extent of the microrelief being optically polished.

C1
 C/3
 21. (Twice Amended) A method according to Claim 14, wherein the microprisms are made by a V profile abrasive blade.

Please add claim 27

C2
 Sub D27
 27. A method for making microcomponents exhibiting microreliefs of an optical quality, comprising: